


# Dash Mounted Speaker Grille Appearance

**Service Category** Vehicle Interior

**Section** Interior Panels/Trim

**Market** USA

Scion Supports ASE Certification 

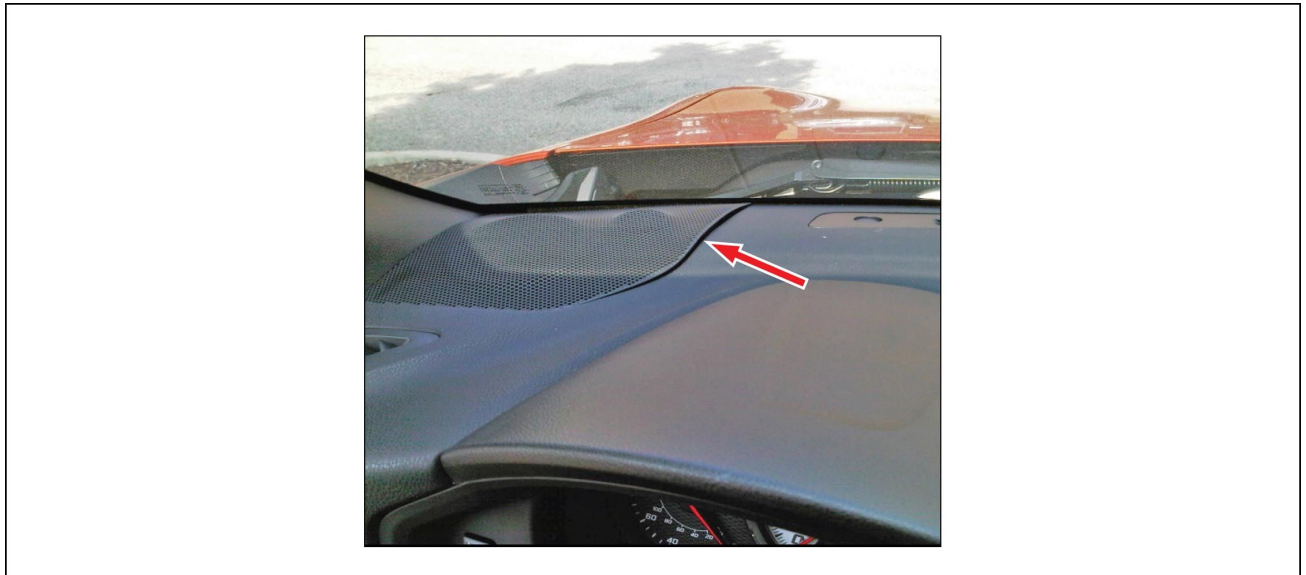
## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2013	FR-S	

## Introduction

Some 2013 model year FR-S vehicles may exhibit a condition where the dash mounted speaker grille may appear to be over-flush to the top of the dash similar to the illustration below. This bulletin provides repair instructions to address the speaker grille over-flush condition.

**Figure 1.**



## Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VIN shown below.

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
FR-S	JF1ZNAA1#D1704676

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### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD1240	R & R Speaker Grille (One Side)	0.2	SU003-01951 SU003-01952	62	14
Combo A	Opposite Side	0.2			

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
SU003-01951	Same	Panel Sub-Assy, Instrument Panel Speaker, No. 1 (RH)	1
SU003-01952	Same	Panel Sub-Assy, Instrument Panel Speaker, No. 2 (LH)	1

### Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
Plastic Pry Tool Set*	<a href="#">00002-06000-01</a>	1

\* Essential SST.

#### NOTE

Additional SSTs may be ordered by calling 1-800-933-8335.

### Repair Procedure

1. Remove the speaker grille.

Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:

- 2013 FR-S:  
*Vehicle Interior – Interior Panels / Trim – “Upper Instrument Panel: [Removal](#)”*

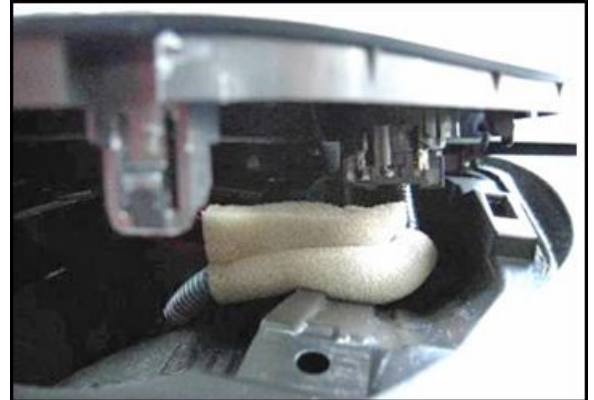
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### Repair Procedure (Continued)

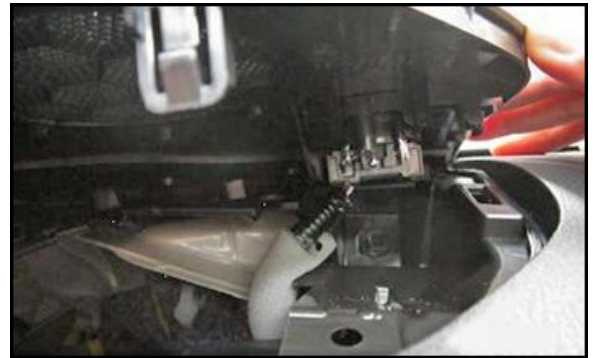
2. From the rear edge, lift the speaker grille upward to inspect the position of the wire harness. Confirm that there is interference between the tweeter wire harness and the dash support as shown in Figure 2.

Figure 2. Improperly Routed Speaker Wire



3. Remove the tweeter from the original speaker grille.
4. Replace the speaker grille (RH/LH) as necessary.
5. Install the tweeter into the new speaker grille.
6. Re-route the speaker wire harness by pushing the wire harness forward, toward the front of the vehicle. See Figure 3 to correctly position wire harness.

Figure 3.



7. Install the tweeter/speaker grille assembly into the dash by first, engaging all 3 forward hooks into the rectangular cut-outs in the dash (make sure the speaker wire harness is routed forward of the dash support as shown in Figure 2).

Refer to TIS, applicable model and model year Repair Manual:

- 2013 FR-S:  
*Vehicle Interior – Interior Panels / Trim – “Upper Instrument Panel: [Installation](#)”*

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### Repair Procedure (Continued)

8. Once all 3 forward hooks are in place and the wire harness is routed correctly, lower the rear edge of the speaker grille into the dash making sure that you hear the “click” sound as the clips (near the tweeter and the two clips at the rear most edge of the grille assembly) engage the rectangular cut-outs in the dash.
9. Confirm appearance after assembly.

**Figure 4.**

